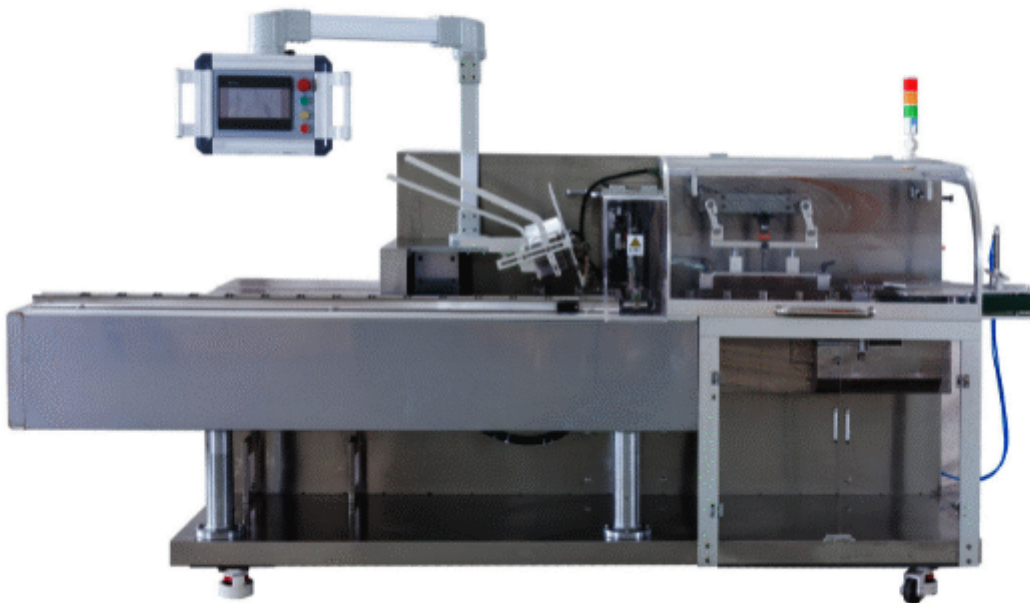


The Differences between Ordinary Automatic Cartoning Machine and High-speed Automatic Cartoning Machine

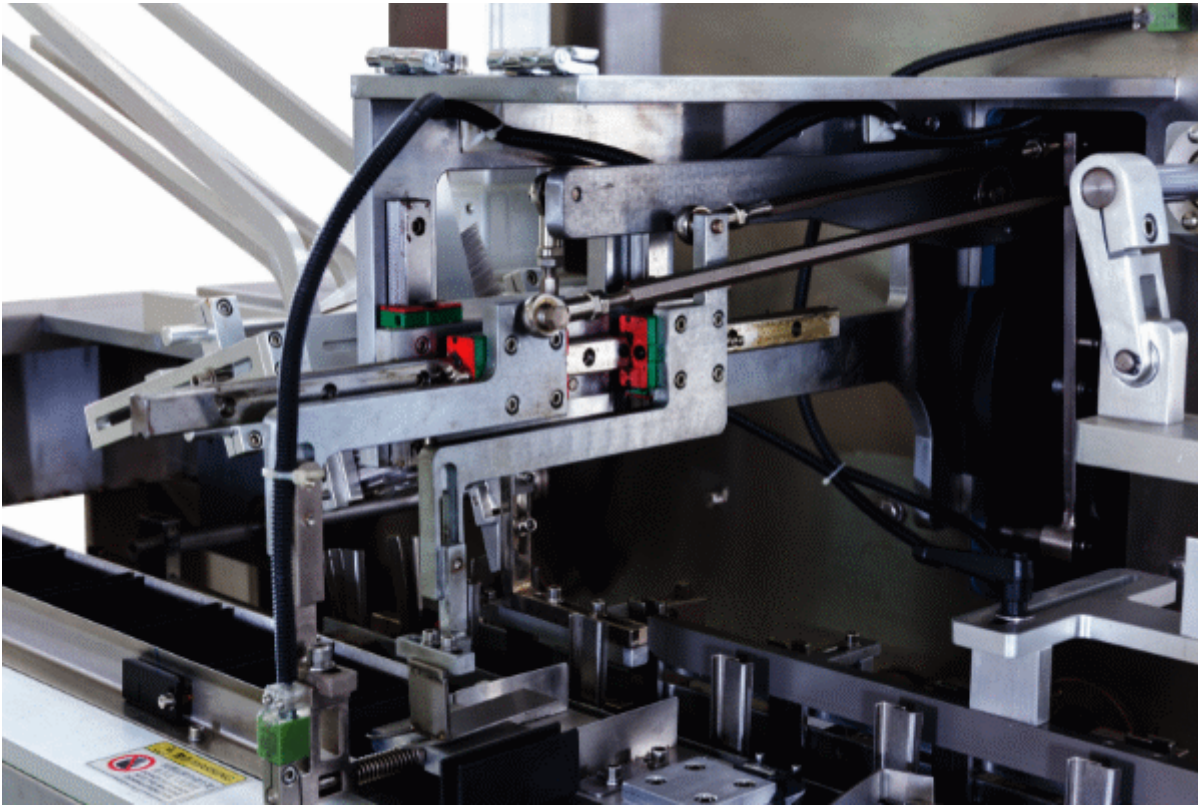
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The entire process of the **high-speed automatic cartoning machine** from box feeding to final packaging molding can be roughly divided into four stages:

The carton is fixed by a guide rail and a push plate is used to open the carton. At the same time, there will be two forward-movable detents that rise from below to block the sides of the carton from the front and back, so that the box opens at a right angle. Move forward to the loading area. After filling in the filling area, the mechanism of the machine will fold the ears into the left and right guide rails, and then perform the closing action. The pre-closing mechanism will first bend the tongue of the carton, and then a push plate pushes the lid to bend, so that the tongue is inserted into the box and the lock buckle is fastened. The closing action is a critical action, and the quality of completion has a lot to do with the structure of the carton and the accuracy of the machine adjustment.



According to the structure of the machine, the automatic cartoning machine can be divided into: vertical automatic cartoning machine and horizontal automatic cartoning machine. Generally speaking, the vertical automatic cartoning machine packaging speed is relatively fast, but the packaging range is relatively small, generally only for a single product such as medicine board, while the horizontal automatic cartoning machine can box a variety of products. Such as soap, medicine, food, hardware, auto parts, etc.



Function introduction of **high-speed automatic cartoning machine**?

The high-speed automatic cartoning machine also has additional functions such as attaching sealing labels or performing heat shrink wrap. The automatic cartoning machine feed is generally divided into three entrances: the manual entrance, the medicine bottle entrance and the machine package box entrance. The whole process from the machine package box feeding to the final packaging molding can be roughly divided into four stages: unboxing, opening, and filling, Close the lid. The unloading action is usually a suction cup sucking a carton from the carton feed port and down to the main line of cartoning. The carton is fixed by a guide rail and a push plate is used to open the carton. After filling in the filling area, insert the tongue into the box and fasten the lock.